

M/S ANJNEY TUBES INDIA

Office : 305 306 307, RICHI House, Nr. Mansarovar Hotel,
 Nr. Railway Crossing, Maninagar (W), Ahmedabad, GUJARAT
 Plant: Survey No. 213, Opp. Umiya Vijay Saw Mill, Station Rd,
 At: Nandej-Barejadi, Tal: Dascroi, Dist - Ahmedabad, GUJARAT

QUALITY ASSURANCE PLAN P.P. BALL VALVE

QAP NO: ANJ/08

DATE:

CUSTOMER :

P.O. NO./L.O.I. NO / INQUIRY NO

DT. _____

ITEM: PP BALL VALVE

SR. NO.	DESCRIPTION	TYPE OF CHECK	QUANTUM OF CHECK	REFERNCE DOCUMENT	ACCEPTANCE CRITERIA	REMARKS
1	DRAWING APPROVAL					
A)	Drawing	Visual	100%	Purchase Order Specification	Submitted Drawing from ANJNEY	Approval by third party client/Consultant
2	INTERNAL INSPECTION					
A)	Over All Dimension	Measurement by Equipment	100%	Approved Drawings	Certificate of QCD of "ANJNEY"	Measurement & Tests Witnessed by QCD of "ANJNEY"
B)	Hydraulic Tests	Body & Seat 10 Kg/cm ²	100%	Purchase Order Specification		
3	FINAL INSPECTION					
A)	Raw Material Certificate	Test Certificate of Raw Material Supplier	NIL	Raw Material Certificate	Q.C.D. Certificate	Verfication, Measuring by Equipements, Witness of Test by third party, Coustomer or their Consultant
B)	Over All Dimension	Analusis on Testing	10%	Approved Drawings	Approved Drawings	
C)	Hydrostatic Tests	Body & Seat 10 Kg/cm ²	Single Ramdom piece from the entire order*	Body & Seat 6 / 10 Kg/cm ²	Body & Seat 6 / 10 Kg/cm ²	

* Hydro Pressure Test – Only for random selected single samples as for conducting a Hydro Pressure test. we have to

Hydro Pressure Test - Only for random selected single samples as for conducting a Hydro Pressure test, we have to weld the sample & later this sample would not be useful.

If the entire ordered material has been manufactured from a single lot, than only single-piece from the order would be considered & incase if it is manufactured from differenet lot than Single-Piece from each lot would be considered.