

M/S ANJNEY TUBES INDIA Office : 305 306 307, RICHI House, Nr. Mansarovar Hotel, Nr. Railway Crossing, Maninagar (W), Ahmedabad, GUJARAT Plant: Survey No. 213, Opp. Umiya Vijay Saw Mill, Station Rd, At: Nandej-Barejadi, Tal: Dascroi, Dist - Ahmedabad, GUJARAT				QUALITY ASSURANCE PLAN FOR HDPE PIPE		
				QAP NO: ANJ/021108		DATE: __/__/____
CUSTOMER :				P.O. NO./L.O.I. NO / INQUIRY NO _____ DT. _____.		
				ITEM:HDPE PIPE		
SR. NO.	DESCRIPTION	TYPE OF CHECK	QUANTUM OF CHECK	REFERNCE DOCUMENT	ACCEPTANCE CRITERIA	REMARKS
1	DRAWING APPROVAL					
A)	Drawing	Vernier Caliper & Pipe Tape	100%	Purchase Order Specification	IS 4984/1995	Approval by third party client/Consultant
2	INTERNAL INSPECTION					
A)	Over All Dimension	Measurement by Vernier Caliper & Pipe Tape	100%	IS 4984/1995	IS 4984/1995	Measurement & Tests Witnessed by QCD of "ANJNEY"
B)	Hydraulic Tests		100%	Purchase Order Specification		
3	FINAL INSPECTION					
A)	Raw Material Certificate	Test Certificate of Raw Material Supplier	Raw Material Certificate	Raw Material Certificate	Raw Material Mfr. Q.C.D. Certificate	Verification Measuring by Equipments in Witness of third party Coustomer or their Consultant
B)	Over All Dimension	AnalySis on Testing Equipment	10% Randomly	Purchase Order Specification	IS 4984/1995	
C	Hydrostatic Tests	AnalySis on Testing Equipment	Single Ramdom piece from the entire order*	P.O. Spec.	Required Pressure Test	

* Hydro Pressure Test – Only for random selected single samples as for conducting a Hydro Pressure test.

