

M/S ANJNEY TUBES INDIA Office : 305 306 307, RICHI House, Nr. Mansarovar Hotel, Nr. Railway Crossing, Maninagar (W), Ahmedabad, GUJARAT Plant: Survey No. 213, Opp. Umiya Vijay Saw Mill, Station Rd, At: Nandej-Barejadi, Tal: Dascroi, Dist - Ahmedabad, GUJARAT				QUALITY ASSURANCE PLAN FOR HDPE FITTINGS		
CUSTOMER :				QAP NO: ANJ/08		DATE: __/__/____
				P.O. NO./L.O.I. NO / INQUIRY NO _____ DT. _____ ITEM:HDPE PIPE FITTINGS		
SR. NO.	DESCRIPTION	TYPE OF CHECK	QUANTUM OF CHECK	REFERNCE DOCUMENT	ACCEPTANCE CRITERIA	REMARKS
1 DRAWING APPROVAL						
A)	Drawing No.	Visual	100%	Purchase Order Specification	Data sheet	Approval by third partyclient/Consultant
2 INTERNAL INSPECTION						
A)	Over All Dimension	Measurement by Equipment	100%	Approved Drawings	Certificate of QCD of "ANJNEY"	Measurement & Tests Witnessed by QCD of "ANJNEY"
B)	Hydraulic Tests		100%	Purchase Order Specification		
3 FINAL INSPECTION						
A)	Raw Material Certificate	Test Certificate of Raw Material	Raw Material Certificate	Raw Material Certificate	Raw Material Mfr Q.C.D. Certificate	Verification Measuring by Equipments in Witness of third party Coustomer or their Consultant
B)	Over All Dimension	Analusis on Testing Equipment	10% Randomly	Approved Drawings submitted by ANJNEY	Approved Drawings sumitted by ANJNEY	
C)	Hydrostatic Tests		Single Ramdom piece from the entire order*	P.O. Spec.	Required Pressure Test	

* Hydro Pressure Test – Only for random selected single samples as for conducting a Hydro Pressure test, we have to weld the sample & later this sample would not be useful.

If the entire ordered material has been manufactured from a single lot, than only single-piece from the order would be considered & incase if it is manufactured from differenet lot than Single-Piece from each lot would be considered.